

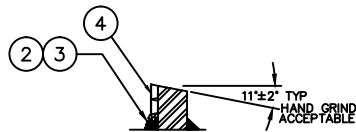
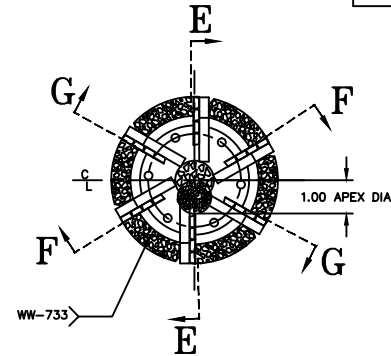
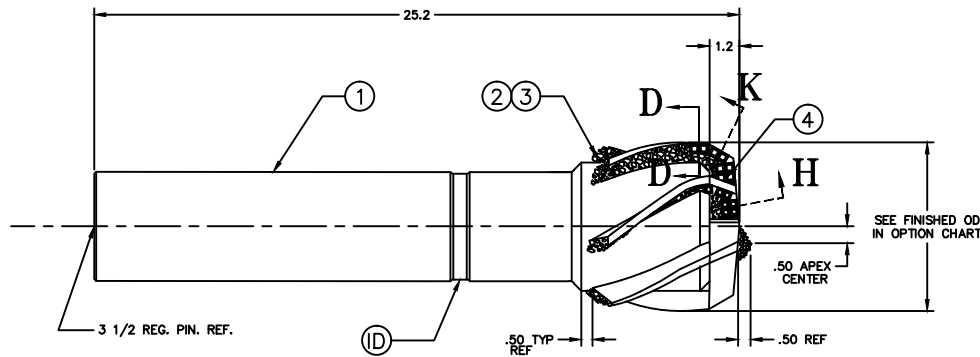
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                     |                                      |                                                  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|--------------------------------------|--------------------------------------------------|
| <b>Part Number</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 01867666                            | <b>Name</b>                          | Mill, Window, Inserted, 6.00 OD , 3-1/2 REG Box, |
| <b>Primary Legacy Number</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 1867666                             | <b>Version</b>                       | A.5                                              |
| <b>Secondary Legacy Number</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                     | <b>Is Prime</b>                      | Not Set                                          |
| <b>Type</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Inseparable                         | <b>Source</b>                        | Make                                             |
| <b>Checker</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Moheb, Ahmed                        | <b>Promoter</b>                      |                                                  |
| <b>Described By</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <b>Document Number</b>              |                                      | <b>Version</b>                                   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | D000519500                          |                                      | A.8                                              |
| <b>Classification</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Weatherford/Casing Exits/Mills/Mill |                                      |                                                  |
| <b>Attribute</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>Value</b>                        | <b>Attribute</b>                     | <b>Value</b>                                     |
| CASING SIZE NOMINAL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 7.000                               | CASING WEIGHT MAXIMUM                | 35.30 lbs-mass/ft                                |
| CASING WEIGHT MINIMUM                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 32.00 lbs-mass/ft                   | CONNECTION DOWN NAME                 | no connection                                    |
| CONNECTION DOWN RELIEF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | None                                | CONNECTION DOWN SIZE                 | 3.50 in                                          |
| CONNECTION DOWN TYPE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | no connection                       | CONNECTION UP NAME                   | REG                                              |
| CONNECTION UP RELIEF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | API                                 | CONNECTION UP SIZE                   | 3.50 in                                          |
| CONNECTION UP TYPE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | box                                 | DRESSED OUTSIDE DIAMETER             | 6.00 in                                          |
| DRESSED OUTSIDE DIAMETER TYPE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | flush                               | FISHING NECK DIAMETER                | 4.25 in                                          |
| FISHING NECK LENGTH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 19.0 in                             | GENERIC DESCRIPTION (NODE SUB-GROUP) | Window                                           |
| HYDRAULIC OR MECHANICAL?                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | zz TO BE DETERMINED                 | MODEL DESIGNATION                    | zz TO BE DETERMINED                              |
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| Part 01867666, A (Design) BOM List:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |          |                                                         |          |        |                      |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------------------------------------------------------|----------|--------|----------------------|
| Line Number                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Number   | Name                                                    | Quantity | UOM    | Reference Designator |
| 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 01867682 | Mill, Window, Bladed, 6.00 OD, 3-1/2 REG Box, 25.5" LG. | 1.0      | each   |                      |
| 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 00102759 | Rod, carbide composite 0.250 DIA 0.250 LG IN            | 12.0     | pounds |                      |
| 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 00104547 | WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED      | 8.0      | pounds |                      |
| 4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 00102741 | INSR, SQ tungsten CRBD 0.188 THK .391 WD 0.391 LG IN    | 66.0     | each   |                      |
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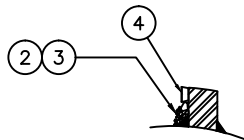
D000519500

WINDOW MILL OPTIONS CHART

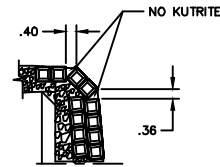
| PART NUMBER | FINISHED O.D | O.D TOLERANCE | CUTTING MAT. | DRESSED | A |
|-------------|--------------|---------------|--------------|---------|---|
| 01867060    | 5.88         | +1/32 -0      | K            | Y       |   |
| 01867688    | 6.00         | +1/32 -0      | K            | Y       |   |
| 01867694    | 6.13         | +1/32 -0      | K            | Y       |   |
| 01867696    | 6.25         | +1/32 -0      | K            | Y       |   |
| 01867078    | 5.88         | +1/32 -0      | I            | Y       |   |
| 01867666    | 6.00         | +1/32 -0      | I            | Y       |   |
| 01867668    | 6.13         | +1/32 -0      | I            | Y       |   |
| 01867670    | 6.25         | +1/32 -0      | I            | Y       |   |



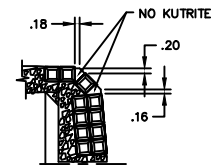
VIEW H



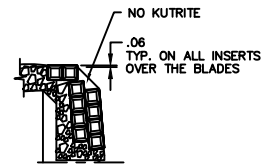
SECTION D-D



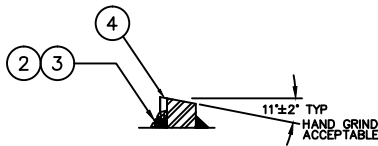
VIEW E



VIEW F



VIEW G



VIEW K

ENGINEERING LOCATION: A.DHABI,UAE

DO NOT SCALE  
DRAWING

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UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES.
2. SURFACE FINISH 250 RMS.
3. FILLET RADII .03/.06
4. T.I.R. .03 MAX

ALL DIMENSIONS ARE IN INCHES

THREAD SURFACE FINISH 125/

MATERIAL:

HEAT TREAT:

SURFACE COATING:  
PAINT

TOLERANCES

| INCH       | ANGLES          |
|------------|-----------------|
| .X± .1     | X' ± 5'         |
| .XX± .03   | X'-XX' ± 0'-30' |
| .XXX± .005 |                 |

FRACTIONS ± 1/16

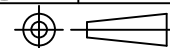
DWN BY/DATE LEO 14Aug11

CHK'D BY/DATE AMI 14Aug11

APVD BY/DATE KI 14Aug11

SCALE

THIRD ANGLE  
PROJECTION



TITLE

MILL, WINDOW, INSERTED  
5.88-6.25 O.D, 3 1/2 REG BOX, 25.25" L

DRAWING NUMBER

D000519500

SIZE

B

PAGE

1 of 1

REV.

A

| A   | INITIAL RELEASE         | Rev'd By | Chk'd By |
|-----|-------------------------|----------|----------|
| REV | DESCRIPTION OF REVISION | Date     | Date     |